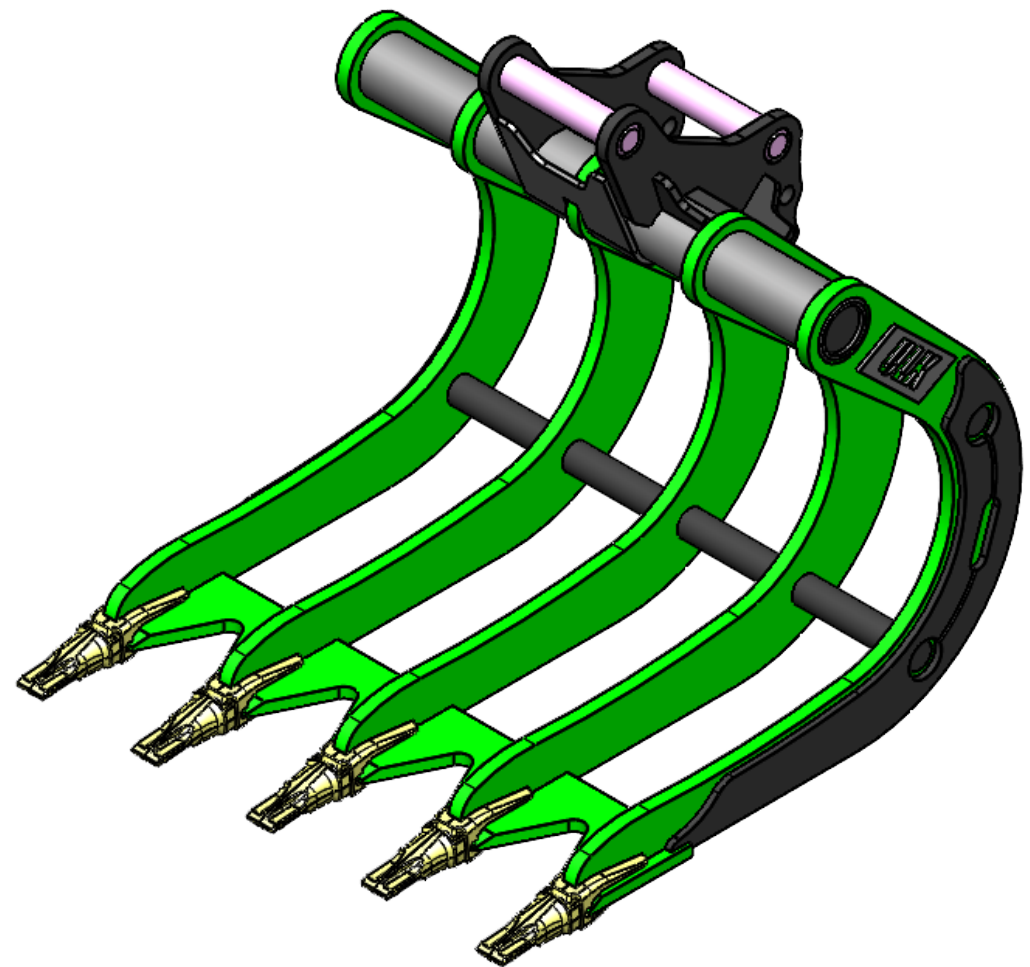


Bucket: Grey RAL 7021
Logo ULK: Green RAL 6018

XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY



12345678

A

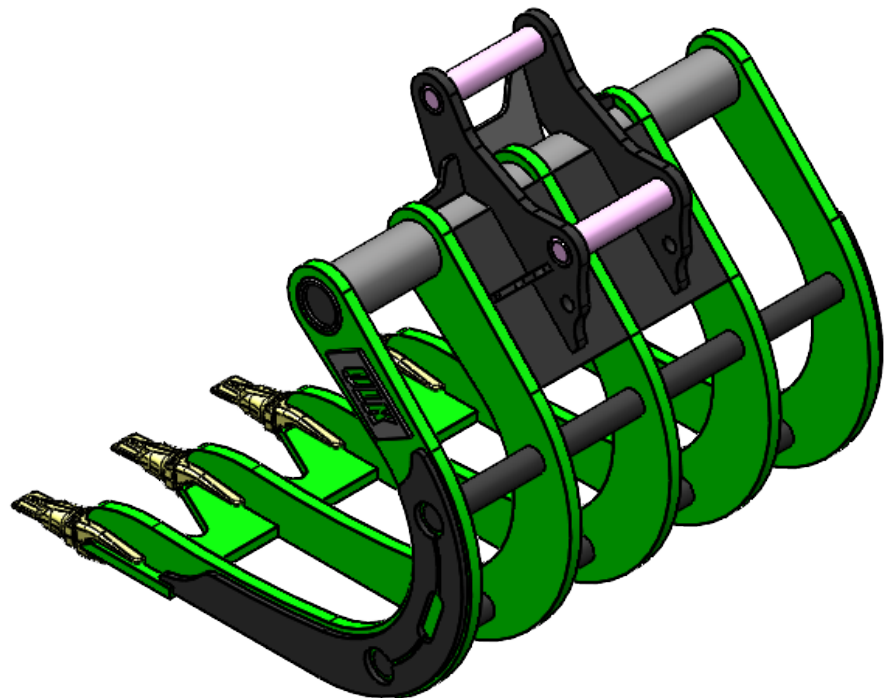
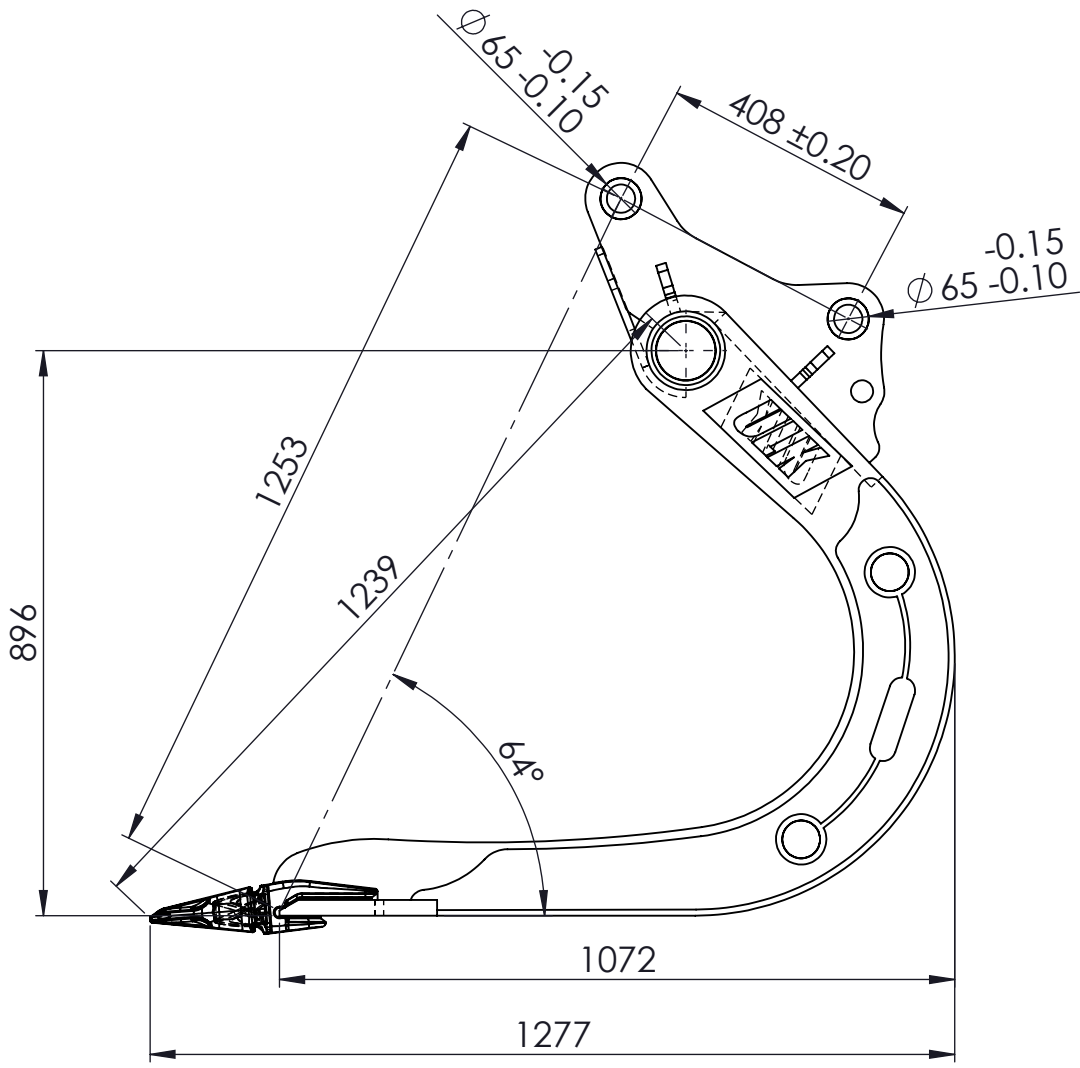
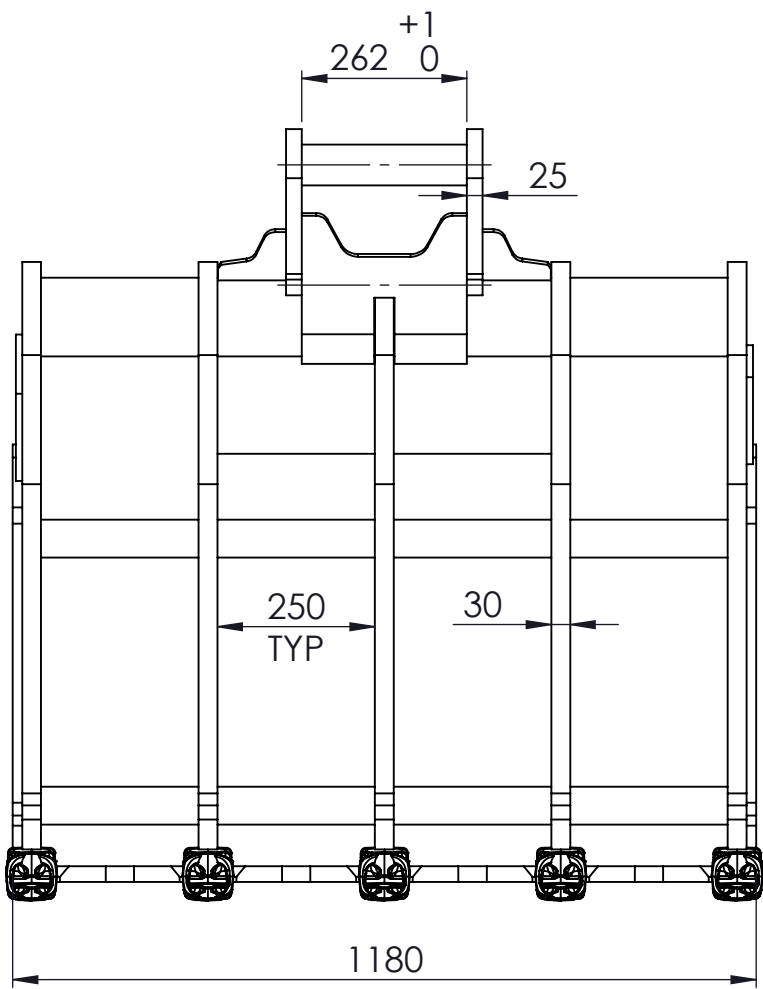
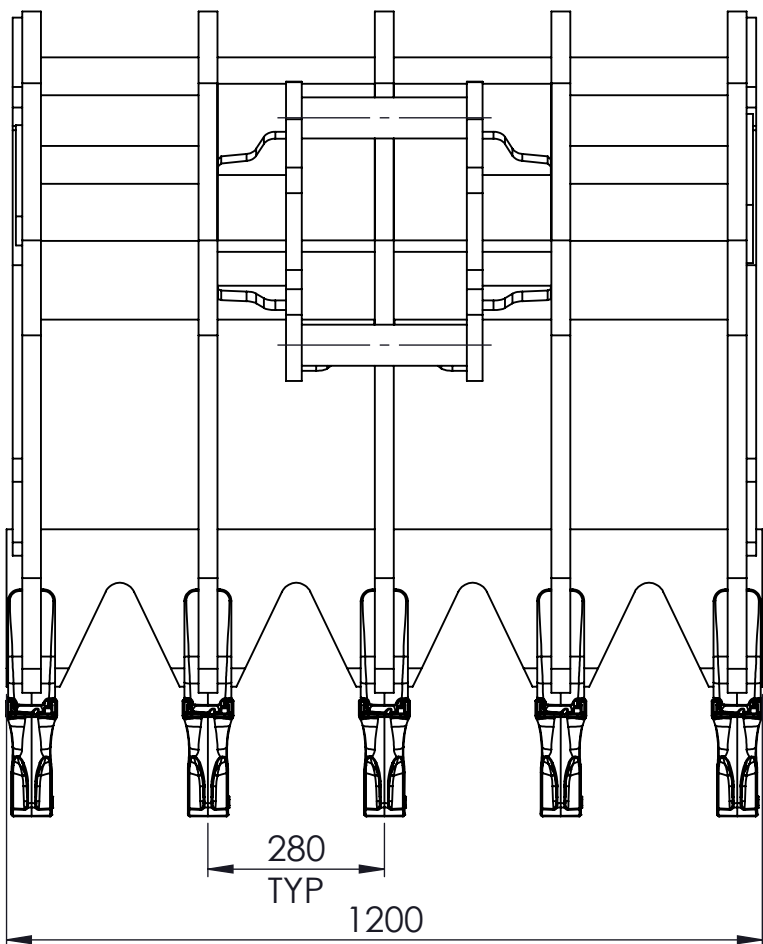
B

C

D

E

F



A

B

C

D

E

F



MACHINING TOLERANCES:		FABRICATION TOLERANCES	
0	±0.50mm	LINEAR DIMENSIONS 0 to 500mm	±0.5mm
0.0mm	±0.30mm	LINEAR DIMENSIONS 501mm to 1500mm	±1.0mm
0.00mm	±0.20mm	LINEAR DIMENSIONS > 1501mm TO BE WITHIN	±2.0mm
ANGULAR:	±0.10mm	ANGULAR	±0.5mm
SURFACE FINISH Ra 3.2 MICRO mm U.N.O.	±0.50	PLATE THICKNESS & SECTION SIZE TO BE WITHIN	
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°		NORMAL AS1365 TOLERANCES U.O.N.	
ALL DIMENSIONS ARE IN MM.		WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014	
TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N		ALL WELD SIZES ARE FINAL	
		ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.	
		SURFACE PROTECTION AS PER PROJECT SPECIFICATION	
TITLE: ULK RAKE ATTCHMENT-1200MM WIDE 12-16T		DO NOT SCALE DRAWING IF IN DOUBT, ASK	
SCALE: 1:20		MAT'L :	WEIGHT (KGS):
DWG No. GF1215-1200			576.87
SIZE: A4		SHEETS: 2 OF 2	

XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY

This design or drawing is the property of ULK and must not be used, reproduced, copied or disclosed wholly or in part without the written permission of ULK. PROPRIETRY, CONFIDENTIAL & COPYRIGHT ©